

HANDLE MOVEMENTS				
1 90° CLOCKWISE	2 90° ANTI-CLOCKWISE	3 180° CLOCKWISE	4 180° ANTI-CLOCKWISE	7 360° MOVEMENT
RE	LE	RE	LE	
LE	RE	LE	RE	
TO UNLOCK HANDLES TURN KEY 180° ANTI-CLOCKWISE			RE = RIGHT EDGE OF DOOR	
VIEWS ARE SHOWN LOOKING ON FRONT FACE OF HANDLE			LE = LEFT EDGE OF DOOR	
SPINDLE DATA FOR ALL HANDLES WITH 8MM SQUARE SPINDLE				
<p>MATERIAL: 8MM SQUARE BRIGHT DRAWN MILD STEEL BAR</p> <p>8mm ± 1.0</p> <p>Lmm FULL THREAD</p> <p>THREAD AS REQUIRED M8 OR M10 FOR 8MM SQUARE MATERIAL</p> <p>12</p> <p>Xmm ± 0.2 SPINDLE BLANK LENGTH</p> <p>DIMENSION X=B+2</p>		<p>SPINDLE DESIGNATION</p> <p>EXAMPLE PART No. FOR 8mm PLAIN SPINDLES COMMENCING... 978                  98 PART No. FOR M8 THREADED SPINDLES..... 98                  PART No. FOR M10 THREADED SPINDLES..... 99</p> <p>50 3rd AND 4th DIGITS WILL INDICATE LENGTH OF FULL THREAD REQUIRED, TO A MAXIMUM OF 99mm (IN THE CASE OF PLAIN SPINDLES THIS WILL READ '0')</p> <p>070 5th, 6th AND 7th DIGITS WILL INDICATE BLANK LENGTH OF SPINDLE</p> <p>EXAMPLE INDICATES AN 8mm THREADED SPINDLE WITH A BLANK LENGTH OF 70mm AND 50mm OF FULL THREAD</p>		